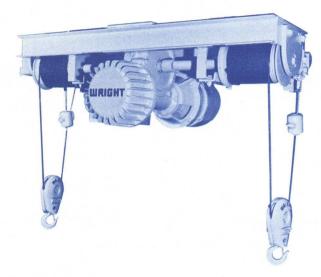


Issued 4-1-87 Supersedes 8-15-85

31-1

WRIGHT®

Work-rated
TWIN HOOK HOIST
CAPACITIES ½ TON to 3 TON



The Work-rated twin hook hoists are designed for those close headroom applications involving long or bulky loads. The twin hooks provide support from two points...minimizing the possibility of load sway, tipping, or rotation. The compact close headroom profile is ideally suited for severe duty applications on monorail, bridge cranes, and lift sections. The high strength, ruggedly built steel frame, when attached to either plain, geared or motorized trolleys, offers ease of operation in lifting and transporting of bulky loads. The balanced design of the hoist has its load hook directly under the track and eliminates tipping as the load varies.

CONSTRUCTION FEATURES

FRAME: Sturdy structural steel components are welded together to form a strong box-like frame.

GEAR TRAIN: Gear reduction consists of a quiet, high strength, wear resistant, phosphor bronze worm gear with machine cut teeth; and a surface hardened, precision ground steel worm. Gearing is designed to AGMA standards for maximum life and operates in an oil bath.

BEARINGS: All gear reducer shafts are supported on heavy duty, tapered roller bearings to absorb shock of normal radial and thrust loads. The outboard and sheave support bearings are antifriction, lifetime prelubricated and doubled sealed ball bearings.

DRUM: The large diameter steel drum has deep machined grooves and large flanges. At least two full turns of rope remain on the drum at the lowest hook position of rated lift.

HOOK: Drop forged heat-treated steel hook swivels 360° on a shielded roller thrust bearing. Spring latch is standard.

WIRE ROPE: Preformed, improved plow steel is supplied with swaged fitting at drum attachment end, other end secured to hoist frame with thimble and cable clamps. This method permits easy adjustment to compensate for cable stretch.

MOTOR BRAKE: Wright rectified D.C. magnet actuated disc brake has been proven in millions of hours of in service operation. It delivers rapid stops with minimum or zero hook drift. The motor brake has aluminum alloy brake cover with fins and brake is separated from gear housing for rapid cooling. This multiple coil brake is rated a minimum of 100% of full motor torque. The motor brake has an exclusive brake sensing switch that prevents the motor from operating against the brake should brake adjustment be necessary.

LIMIT SWITCH: A gravity-type upper hook travel limit switch is provided. The unit is equipped with an automatic momentary lowering circuit. An optional geared limit switch is available which can be factory or field mounted.

OVERLOAD CUTOFF: Exclusive patented *Wright* unit is available as optional equipment on all *Work-rated* twin hook hoists.

The Overload Cutoff is a protective device that will permit operation of the hoist within its rated capacity, but will prevent lifting of suspended loads which could cause damage to a properly maintained hoist. In operation it interrupts the raising circuit to the hoist motor and resets automatically when the overload is removed.

TESTING: Twin drum electric hoists with hook centers no greater than 10 feet will be tested at time of manufacture. Testing will be in accord with standard testing methods.

Twin drum hoists having hook centers in excess of 10 feet will not be tested prior to shipment and it will be the user's responsibility to conduct tests in accord with ANSI B30.16.

WARNING: Equipment described herein is not designed for, and should not be used for, lifting, supporting, or transporting humans. Modifications to upgrade, rerate, or otherwise alter the hoist equipment shall be authorized only by the original equipment manufacturer or qualified professional engineer. Failure to comply with any one of the limitations noted herein may result in serious bodily injury.

			PRODUCT NUMBER AND CLEARANCES					
		Lifting Speed	25	25-8	35	35-12		
Hoist	Lift	Hoist Control	Single Speed	Two Speed	Single Speed	Two Speed	-	A (a)
Capacity	Feet	Suspension			-		Min.	Max
	20	Lug Plain Trolley Mtz Trolley - 65 FPM SS	3710000 3710010 3710030	3711010 3711020 3711040	3710120 3710130 3710150	3711130 3711140 3711160	30	144
		Hoist HP	1-1/2	1-1/2 - 1/2	2	2 - 2/3		
1/2 Ton	40	Lug Plain Trolley Mtz Trolley - 65 FPM SS	3710040 3710050 3710070	3711050 3711060 3711080	3710160 3710170 3710190	3711170 3711180 3711200	44	132
		Hoist HP	1-1/2	1-1/2 — 1/2	2	2 - 2/3		
	60	Lug Plain Trolley Mtz Trolley - 65 FPM SS	3710080 3710090 3710110	3711090 3711100 3711120	3710200 3710210 3710230	3711210 3711220 3711240	59	108
		Hoist HP	1-1/2	1-1/2 - 1/2	2	2 - 2/3		
	20	Lug Plain Trolley Mtz Trolley - 65 FPM SS	3710240 3710250 3710270	3711250 3711260 3711280	3710360 3710370 3710390	3711370 3711380 3711400	30	144
		Hoist HP	3	3 – 1	4	4 - 1-1/3		
1 Ton	40	Lug Plain Trolley Mtz Trolley - 65 FPM SS	3710280 3710290 3710310	3711290 3711300 3711320	3710400 3710410 3710430	3711410 3711420 3711440	44	132
		Hoist HP	3	3 – 1	4	4 - 1-1/3		
	60	Lug Plain Trolley Mtz Trolley - 65 FPM SS	3710320 3710330 3710350	3711330 3711340 3711360	3710440 3710450 3710470	3711450 3711460 3711480	59	108
		Hoist HP	3	3 – 1	4	4 - 1-1/3		

All dimensions in inches.

Heavy Duty

TROLLEY MOTOR DATA:

Speed 65 FPM Control Single Speed HP 1/4

(a) Prices are based on minimum hook centers shown.

Trolleys are adjustable for Standard I beam or WF beam, 3-1/4 inch to 8 inch flange width.

Beam size must be specified. Trolleys are also available for 3.25 or 3.33" patented track beams.

Trolleys for WF beams with flange widths greater than 8 inches available on application.

All reference to beam flange widths are for clearance purposes only and do not imply that lower flange of beam will support hoist with load.

WARNING: Equipment described herein is not designed for, and should not be used for lifting, supporting or transporting humans. Modifications to upgrade, rerate, or otherwise alter the hoist equipment shall be authorized only by the original equipment manufacturer or qualified professional engineer. Failure to comply with any of the limitations noted herein can result in serious bodily injury and/or property damage.

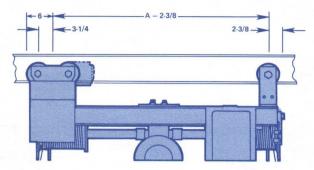
TWIN HOOK 2 PART SINGLE REEVING - 1/4"

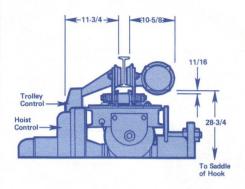
1/2 to 1 TON

31-3 Issued 4-1-87

WHEEL DIA. - 4

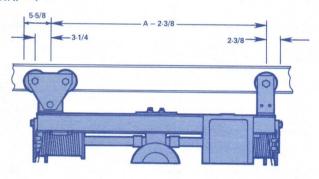


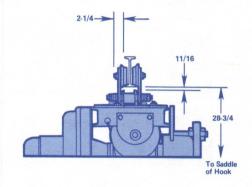




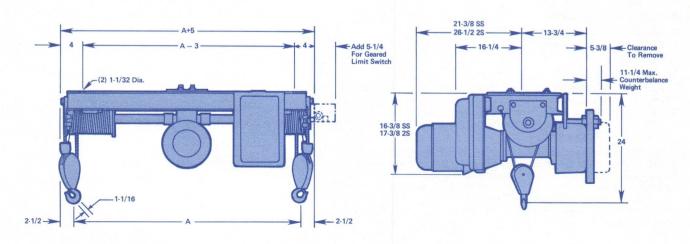
MOTORIZED TROLLEY

WHEEL DIA. - 4





PLAIN TROLLEY



LUG MOUNTING

PRODUCT NUMBERS AND CLEARANCES

				PRODUCT NUMBERS AND CLEARANCES			TANCES		
			Lifting Speed	25	25-8	35	35-12		
Hoist Capacity	Lift in Feet	Hoist Suspension	Hoist Control	Single Speed	Two Speed	Single Speed	Two Speed	Min.	(a) Max
	20	Lug Plain Trolley Mtz Trolley - 6	55 FPM SS Hoist HP	3710480 3710490 3710510 4	3711490 3711500 3711520 4 - 1-1/3	3710600 3710610 3710630 5	3711610 3711620 3711640 5 — 1-2/3	30	144
I 1/2 TON	40	Lug Plain Trolley Mtz Trolley - 6	55 FPM SS Hoist HP	3710520 3710530 3710550 4	3711530 3711540 3711560 4 - 1-1/3	3710640 3710650 3710670 5	3711650 3711660 3711680 5 - 1-2/3	44	132
	60	Lug Plain Trolley Mtz Trolley - 6	55 FPM SS Hoist HP	3710560 3710570 3710590 4	3711570 3711580 3711600 4 — 1-1/3	3710680 3710690 3710710 5	3711690 3711700 3711720 5 — 1-2/3	59	108
	20	Lug Plain Trolley Mtz Trolley - 6	65 FPM SS Hoist HP	3710720 3710730 3710750 5	3711730 3711740 3711760 5 - 1-2/3			30	144
2 TON	40	Lug Plain Trolley Mtz Trolley - 6	65 FPM SS Hoist HP	3710760 3710770 3710790 5	3711770 3711780 3711800 5 – 1-2/3			44	132
	60	Lug Plain Trolley Mtz Trolley - (65 FPM SS Hoist HP	3710800 3710810 3710830 5	3711810 3711820 3711840 5 - 1-2/3			59	108

All dimensions in inches.

Heavy Duty

TROLLEY MOTOR DATA:

Speed

65 FPM

Control

Single Speed

HP 1/4

(a) Prices are based on minimum hook centers shown.

Trolleys are adjustable for Standard I beam or WF beam, 3-1/4 inch to 8 inch flange width.

Beam size must be specified. Trolleys are also available for 3.25 or 3.33" patented track beams.

Trolleys for WF beams with flange widths greater than 8 inches available on application.

All reference to beam flange widths are for clearance purposes only and do not imply that lower flange of beam will support hoist with load.

WARNING: Equipment described herein is not designed for, and should not be used for lifting, supporting or transporting humans. Modifications to upgrade, rerate, or otherwise alter the hoist equipment shall be authorized only by the original equipment manufacturer or qualified professional engineer. Failure to comply with any of the limitations noted herein can result in serious bodily injury and/or property damage.

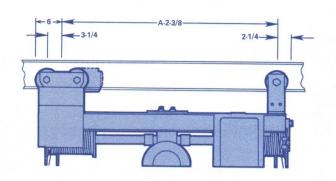


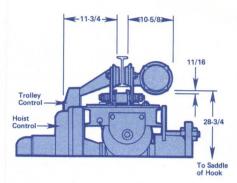
WHEEL DIA. - 4

31-5 Issued 4-10-87

TWIN HOOK 2 PART SINGLE REEVING - 1/4" 1½to2

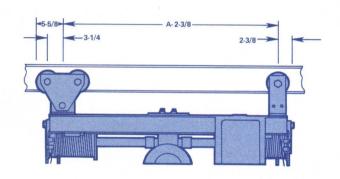
ALL LIFTS

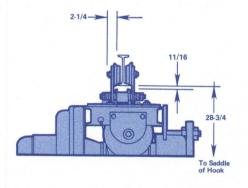




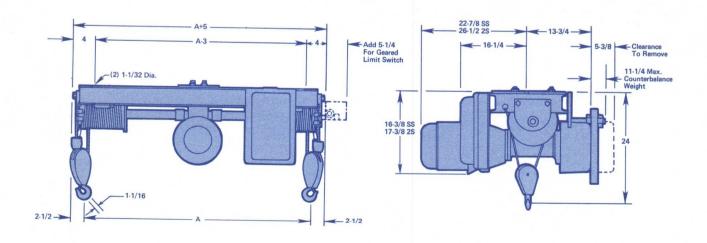
MOTORIZED TROLLEY

WHEEL DIA. - 4





PLAIN TROLLEY



LUG MOUNTING

PRODUCT NUMBERS AND CLEARANCES

	Lift		Lifting Speed Hoist	12 Single	12–4 Two	17 Single	17-6 Two	Ι Δ	(a)
Hoist Capacity	in Feet	Hoist Suspension	Control	Speed	Speed	Speed	Speed	Min.	Max.
	20	Lug Plain Trolley Mtz Trolley - 6	5 FPM SS Hoist HP	3710850 3710860 3710880 4	3711860 3711870 3711890 4 — 1-1/3	3710930 3710940 3710960 5	3711940 3711950 3711970 5 — 1-2/3	39	120
3 TON	30	Lug Plain Trolley Mtz Trolley - 6	5 FPM SS Hoist HP	3710890 3710900 3710920 4	3711900 3711910 3711930 4 — 1-1/3	3710970 3710980 3711000 5	3711980 3711990 3712010 5 - 1-2/3	53	96

All dimensions in inches.

Heavy Duty

TROLLEY MOTOR DATA:

Speed 65 FPM Control Single Speed HP 1/4

(a) Prices are based on minimum hook centers shown.

Trolleys adjustable for Standard I beam or WF beam, 3-1/4 inch to 8 inch flange width. **Beam size must be specified.** Trolleys are also available for 3.25 or 3.33" patented track beams.

Trolleys for WF beams with flange widths greater than 8 inches available on application.

All reference to beam flange widths are for clearance purposes only and do not imply that lower flange of beam will support hoist with load.

WARNING: Equipment described herein is not designed for, and should not be used for lifting, supporting or transporting humans. Modifications to upgrade, rerate, or otherwise alter the hoist equipment shall be authorized only by the original equipment manufacturer or qualified professional engineer. Failure to comply with any of the limitations noted herein can result in serious bodily injury and/or property damage.

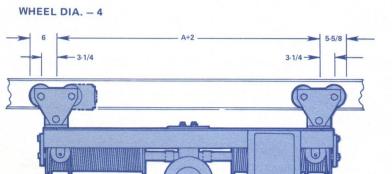


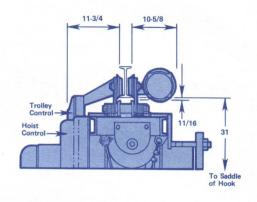
WRIGHT Work-rated **ELECTRIC HOISTS**

31-7 Issued 4-1-87

TWIN HOOK 4 PART SINGLE REEVING - 1/4" 3 TON

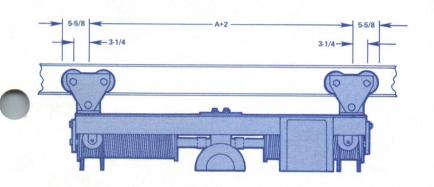
ALL LIFTS

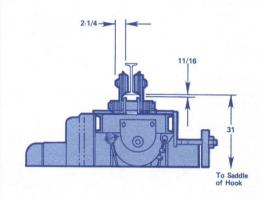




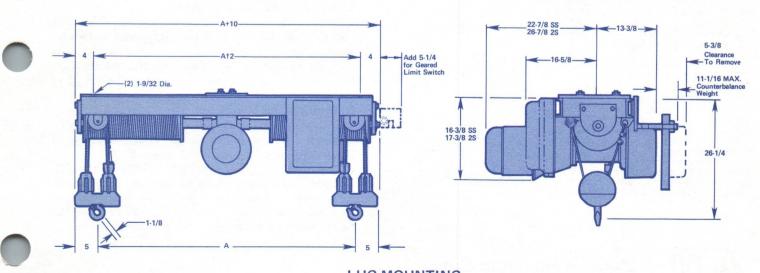
MOTORIZED TROLLEY

WHEEL DIA. - 4





PLAIN TROLLEY





INDEX AND CHECK LIST

STD-Standard Equipment

OPT- Optional Equipment

N/A- Not available

APP- On application consult your nearest WRIGHT representative.

The descriptions of the following accessories & modifications are found on pages 35-1 through 8.

A TROLLEYS	
Straight Track Trolleys	STD
Curved Track Trolleys	APP
Patented Track Trolley	STD
Bronze Wheels	APP
Geared Trolley	APP
DRIVES	
65 FPM Single Speed	STD
125 FPM 5-Step Variable Speed	APP
32 FPM Single Speed	APP
65/22 FPM Two Speed	APP
ACM	APP
AC Disc Type Trolley Brake	APP
Trolley Travel Limit Switch	OPT

ELECTRIFICATION	
Collector Mounting Arm	OPT
"Wright" collectors	OPT
Series C Collector	OPT
Tagline System Towing Arm	OPT
Power Supply Cable	OPT
Cable Reel	APP

Odbie Heel	A
MOTORS	
200-3-60 Power	STD
230-3-60 Power	STD
460-3-60 Power	STD
575-3-60 Power	STD
Special Voltage	OPT
1800 RPM	STD
Slow Speed	OPT
High Temperature Insulation	OPT
Special Environmental Insulation	OPT
Motor Thermostat	OPT
Motor Space Heater	OPT
Hazardous Locations	APP

CONTROLLERS	
CONTROL ENCLOSURES	
NEMA Type 3R	STD
NEMA Type 4	OPT
NEMA Type 7D	APP
NEMA Type 9E, F & G	APP
Motor Branch Circuit Fuse	OPT
Control Circuit Fuse	STD
115 Volt Control Circuit	STD
24 Volt Control Circuit	OPT
Thermal Overload Relays	OPT
Mainline Contactor	OPT
Control Space Heater	OPT
Inching Control	OPT
5-Step V.S. Hoist Control	APP
Oversize Transformers	OPT
Extra Controllers	OPT
Less Controllers	OPT
Dual Hoist & Trolley Control	APP
Customer Specified Controls	APP
Circuit Breakers	APP

LIMIT SWITCHES	
Gravity Operated Limit Switch	STD
Overload Cutoff Device	OPT
Geared Limit Switch	OPT
Power Circuit Limit Switch	APP
Slack Cable Limit Switch	APP
Overwrap Limit Switch	APP

PUSH BUTTON STATIC	ONS
ENCLOSURES	
NEMA Type 3R, 4, and 12	STD
NEMA Type 7D	APP
NEMA Type 9E, F & G	APP
Extra Push Buttons	OPT
Push Button Deduction	OPT
Extra Cord	OPT
Special Nameplate Markings	OPT
Push Button Balancer	OPT
Outrigger Arm	APP
Surface Mounted Station	APP
Pilot Light	APP

STD
OPT
APP
STD
APP

HOW TO SPECIFY A Work-rated TWIN HOOK HOIST

1. DETERMINE THE CAPACITY, LIFTING SPEED, LIFTING DISTANCE, HOOK CENTERS, AND SUS-PENSION.

2. SPECIFY HOIST SERVICE CLASSIFICATION.

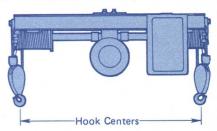
Wright electric hoists are Work-rated according to their designed capabilities to provide the user with maximum performance for minimum maintenance and down time. See Master Catalog Section 60-1 through 8 for performance specifications.

3. SPECIFY PROPER PRODUCT NUMBER

in regards to hoist capacity, suspension, hook center, lifting speed, and hoist control found in following pages. Twin hook hoists are grouped by load capacity. All twin hook hoists are either 2 part single or 4 part single.

4. SPECIFY HOOK CENTERS.

Prices are based on minimum hook center shown.



Capacity	Lift	Hook centers in inches		
in tons	in feet	Minimum	Maximum	
1/2	20	30	144	
to	40	44	132	
2	60	59	108	
0	20	39	120	
3	30	53	96	

Hook centers greater than minimum shown up to maximum are available at added cost. See page 132-46.

5. SPECIFY MOTOR VOLTAGE.

Wright standard motors are available for 200/230/-460/575-3-60 power with Class B insulation, and are totally enclosed non-ventilated. Control is furnished as standard equipment. Additional motor and control accessories and modifications are found in Section 35 in "C Motor" and "D Controllers" subdivisions.

6. SPECIFY BEAM SIZE.

Twin hook hoist trolleys are available for operation on Standard I Beams (sloped flange), Wide Flange Beams (flat flange), and Patented Track Beams (3.25" or 3.33" wide flat flange). BEAM SIZE MUST BE SPECIFIED. Trolleys, when shipped from factory, will be adjustable for a limited range of flange widths for either standard I or flat flange beams. Trolleys for 3.25 or 3.33" flat flange beams are factory set for proper flange width.



Material Handling Group

1110 East Princess Street, York, PA 17403 Telephone (717) 843-1523 Telex 84-0411 FAX (717) 846-5387

Downey, California 12140 Bellflower Blvd., Downey, CA 90241 Telephone (213) 862-8101 Telex 69-8196